

# Certificate

## Inspection of the welding quality requirements according to ISO 3834

Certificate no.: 01 240 641/A-16 0719

Name and address of the manufacturer:

**J.H.K. Anlagenbau und Industrieservice GmbH & Co. KG Bremerhaven**  
Labradorstr. 5  
D - 27572 Bremerhaven

It is hereby certified that the manufacturer has furnished proof of the comprehensive quality requirements according to the test basis. The mentioned company

- operates a quality system which ensures that the manufacture and inspection of the products stated in our report, are in compliance with applicable technical standards and regulations;
- employs qualified supervisory and inspection personnel;
- has qualified welding processes and welding personnel;
- has adequate facilities permitting manufacture and inspection of welded products.

Specifications:

**EN ISO 3834-2**

Scope:

The scope of the inspection and other relevant data are given in the annex to the certificate.

Manufacturing Plant:

J.H.K. Anlagenbau und Industrieservice GmbH & Co. KG Bremerhaven  
Labradorstr. 5  
D - 27572 Bremerhaven


Test Report no.:

01 202 641/A- 21 0719 Ä

Valid until:

April 07, 2022

Cologne, June 18, 2021

  
i.A. Eng. Achim Makowka  
Certification Body for Manufacturer Qualification



TÜV Rheinland Industrie Service GmbH  
Certification Body for welding manufacturers  
Am Grauen Stein, D-51105 Köln

M-012-E-Zert-3834-2-Rev-25

# Annex

## to the certificate according to ISO 3834

Certificate no.: 01 240 641/A-16 0719

Name and address of the  
manufacturer:

**J.H.K. Anlagenbau und Industrieservice  
GmbH & Co. KG Bremerhaven  
Labradorstr. 5  
D - 27572 Bremerhaven**

Specifications:

EN ISO 3834-2

Scope of production:

Manufacturing of  
- Pressure Equipment or parts for pressure equipment  
- Steel construction or parts for steel constructions

Welding process  
acc. EN ISO 4063:

111; 121; 131; 135; 136; 138; 141

Material group  
acc. CEN ISO/TR 15608:

1.1, 1.2, 3.2, 5.1, 7.1, 8.1, 10.1, 22.3, 34, 35

Responsible welding coordinator  
acc. EN ISO 14731:

Mr. Sebastian Gewinn; Level C (IWE/IIW)

Substitute:

Mr. Alexander Pfeiffer; Level C (IWE/IIW)

Mr. Andreas Stahlmann; Level B (SFM/DVS)

Remarks:

This annex is only valid in combination with the ISO 3834  
certificate and does not replace the supporting documents  
required under the scope of regulated by law.

Cologne, June 18, 2021

Explanations:

B - basic technical knowledge, S - special technical knowledge, C - comprehensive technical knowledge according to ISO 14731

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M-D012-E-Cert Annex-3834-Rev25